

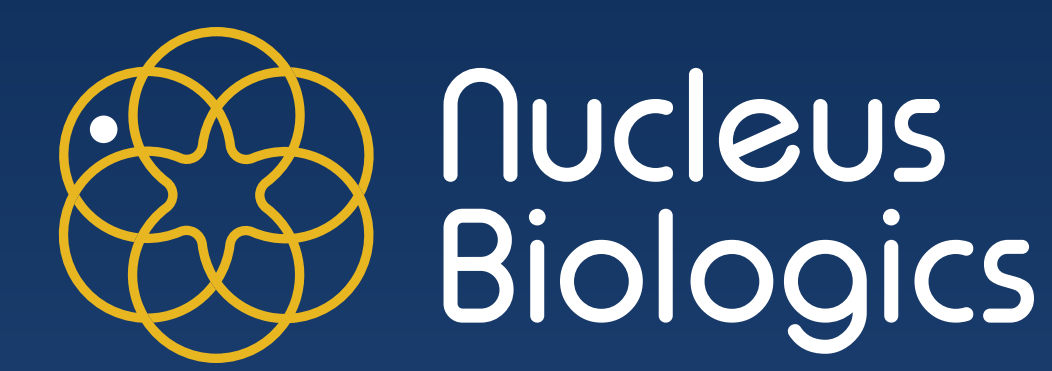
# A Novel Media Supplementation Strategy for Improved T Cell Culture and Preservation of Naivety



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## Introduction

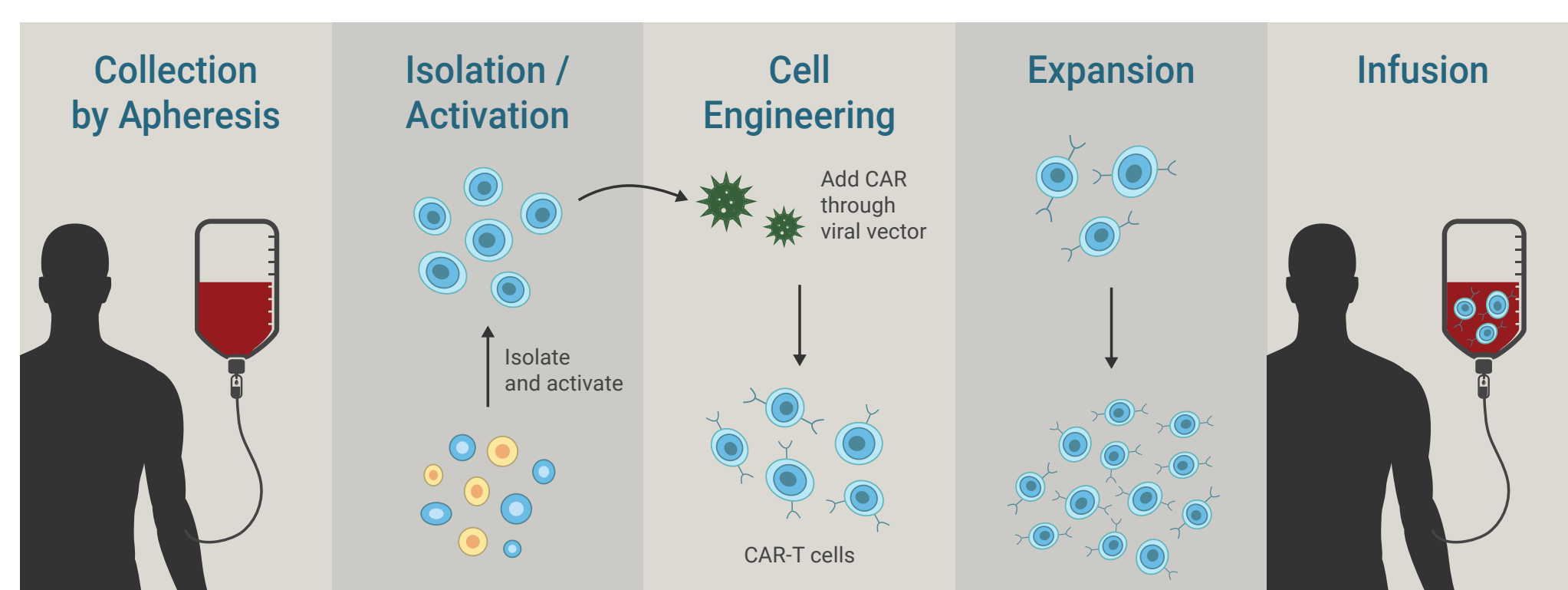
• The rise of CAR-T cell therapies has led to the need for advances in cell culture media to meet the varying demands of cell therapy production (consistency, optimal phenotype etc.).

• Valuable resources are spent optimizing media formulations (e.g. serum free or chemically defined) that are often prohibitively expensive or yield suboptimal growth or function.

• There are challenges with current serum options. FBS is not a viable option for translational cell work. Human AB serum suffers from lack of consistency or availability.

• Cell therapy manufacturers need reagents that allow for them to proliferate and sustain life saving cells in a safe and effective manner.

## Unmet Need



### CAR-T cell manufacturing is expensive & time-consuming

#### Transduction

Issue: Very expensive, issues with reproducibility.  
Solution: Improve transduction efficiency and allow for optimal MOI (more efficient use of vector).  
Result: More infected cells, less purification of uninfected cells, higher potency final product.

#### Expansion

Issue: Replicative capacity is diminished and cells differentiate ex vivo leading to low clinical persistence/durability.  
Solution: Expand T cells while preserving beneficial phenotypes.  
Result: Expand faster and obtain higher potency final product.

## Physiologix™ XF hGFC

Physiologix™ Xeno Free Human Growth Factor Concentrate is a novel serum replacement that is meant to replace fetal bovine serum (FBS) and human serum (HS) in conventional media formulations. Past work has shown that the optimal concentration of 2% Physiologix™ XF is lower than most supplements.



Sourced from transfusion grade donor material, Physiologix™ has been through the following screens:

- |                       |   |
|-----------------------|---|
| General               | Functional proficiency                                    |
| • Sterility/Endotoxin | • Seven day proliferation/growth assay on BM-derived MSCs |
| • Mycoplasma          |   |
| • pH                  |   |
| • Total protein       |   |

#### Adventitious Agents

- Human Immunodeficiency Virus (HIV) 1 & 2
- Hepatitis B & C Viruses
- Human T-Lymphotropic Virus Types I and II
- Treponema pallidum (Syphilis)
- Trypanosoma cruzi (Chagas disease)
- West Nile Virus & Zika Virus



Learn more!

Physiologix™ XF hGFC is processed under cGMP conditions and a Drug Master File (DMF) with the FDA is in process.

## Experimental Design

**Proliferation and Phenotype:** Bulk T cells (CD4+ and CD8+) from a health donor were activated for 24 hours using CD3/CD28 Dynabeads. After 24 hours, the beads were removed through magnetic separation and the media was changed. The two media conditions used were:

- Control Media: RPMI 1640 (with glucose and L-glutamine) + 1% HEPES + 1% pen/strep + 10% FBS
- Test Media: RPMI 1640 (with glucose and L-glutamine) + 1% HEPES + 1% pen/strep + 2% Physiologix™ XF hGFC

T cells were expanded for 8 days post-activation and monitored for doubling times (FACS), cell size (Coulter Counter) and surface marker expression (FACS). Cells were stained using a viability marker as well as monoclonal antibodies to CD4, CD8, CCR7 and CD45RO. For surface marker expression, cells were gated on size and viability. The CD8+ population was then examined for levels of CCR7 and CD45RO expression. Standard fluorescence minus one (FMO) and compensation controls were completed.

**Transduction Efficiency:** Bulk T cells (CD4+ and CD8+) from a health donor were activated using CD3/CD28 Dynabeads for three days prior to the addition of a green fluorescent protein (GFP) lentiviral reporter plasmid. Four days later, GFP expression was examined using FACS as a readout for transduction efficiency.

## Results and Discussion

### Proliferation

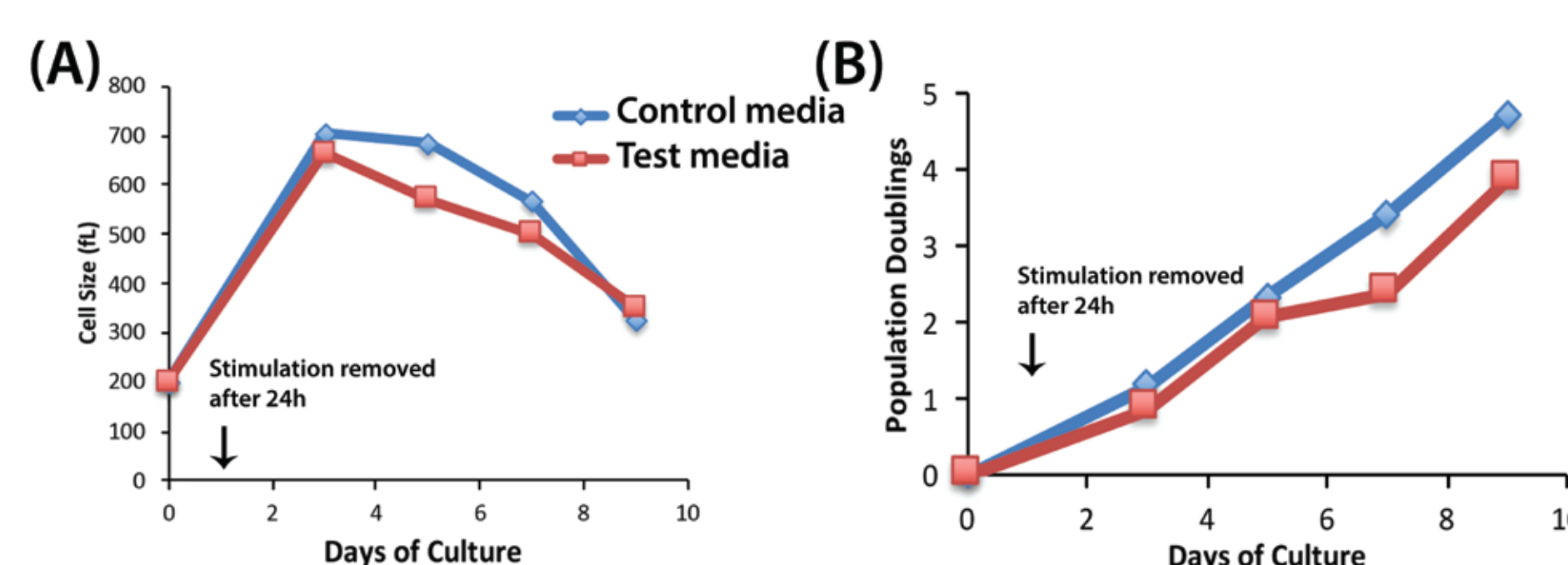


Figure 1. Representative data of cell size in femtoliters (fL)(A) and population doublings (B) of T cells in FBS containing media (blue) compared to Physiologix™ containing media (red). There is a negligible difference cell size between the control and test media. In graph (B), the test media shows slightly lower population doublings compared to control media.

### Transduction Efficiency

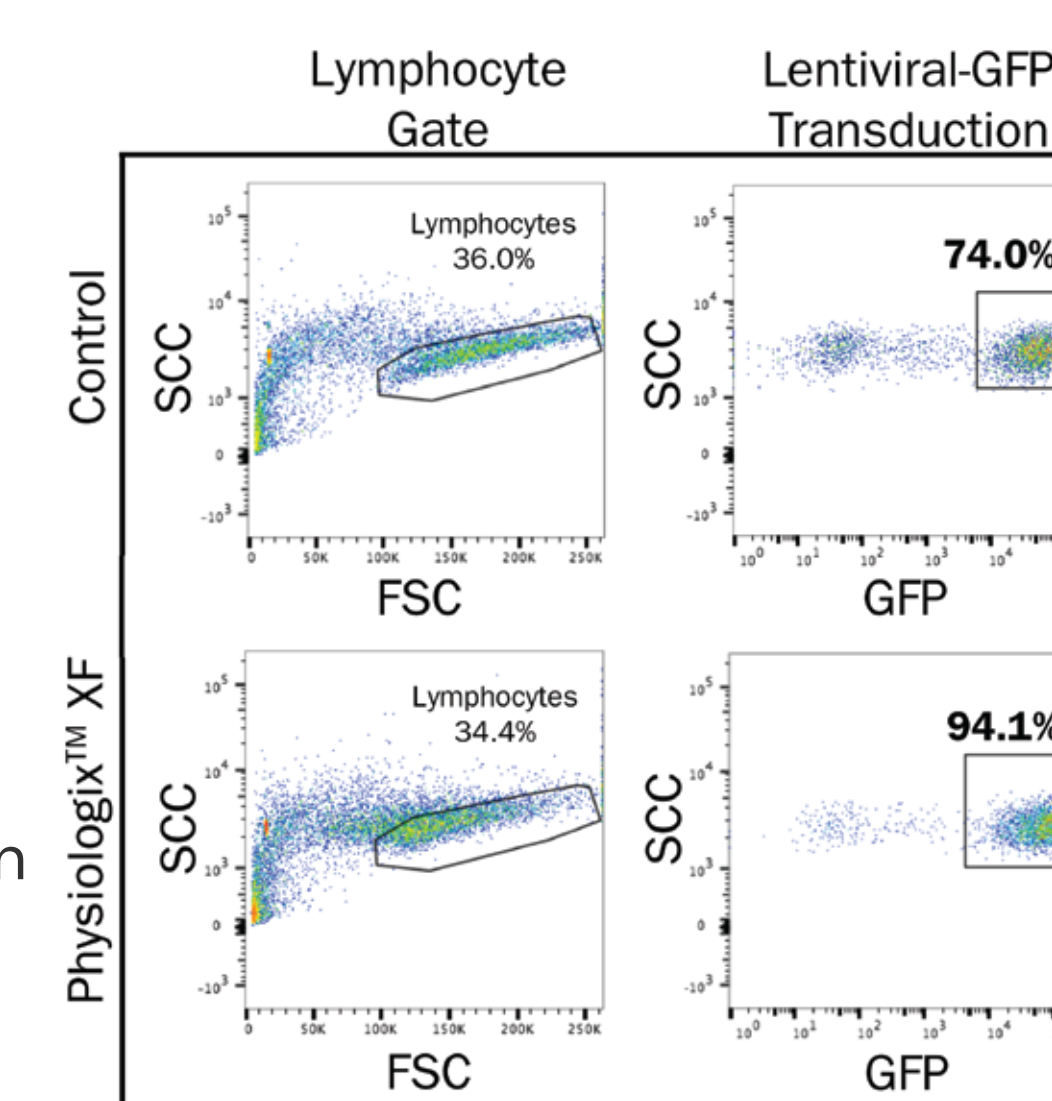


Figure 2. Flow cytometry data showing transduction efficiency of bulk T cells grown in control media (RPMI 1640 + 10% FBS) compared to test media (RPMI 1640 + 2% Physiologix™ XF hGFC) post-activation. Enhanced transduction efficiency of 94.1% can be seen in the cells grown in Physiologix™ XF. This could significantly reduce the cost of CAR-T cell manufacturing.

### Maintaining Naive Phenotype

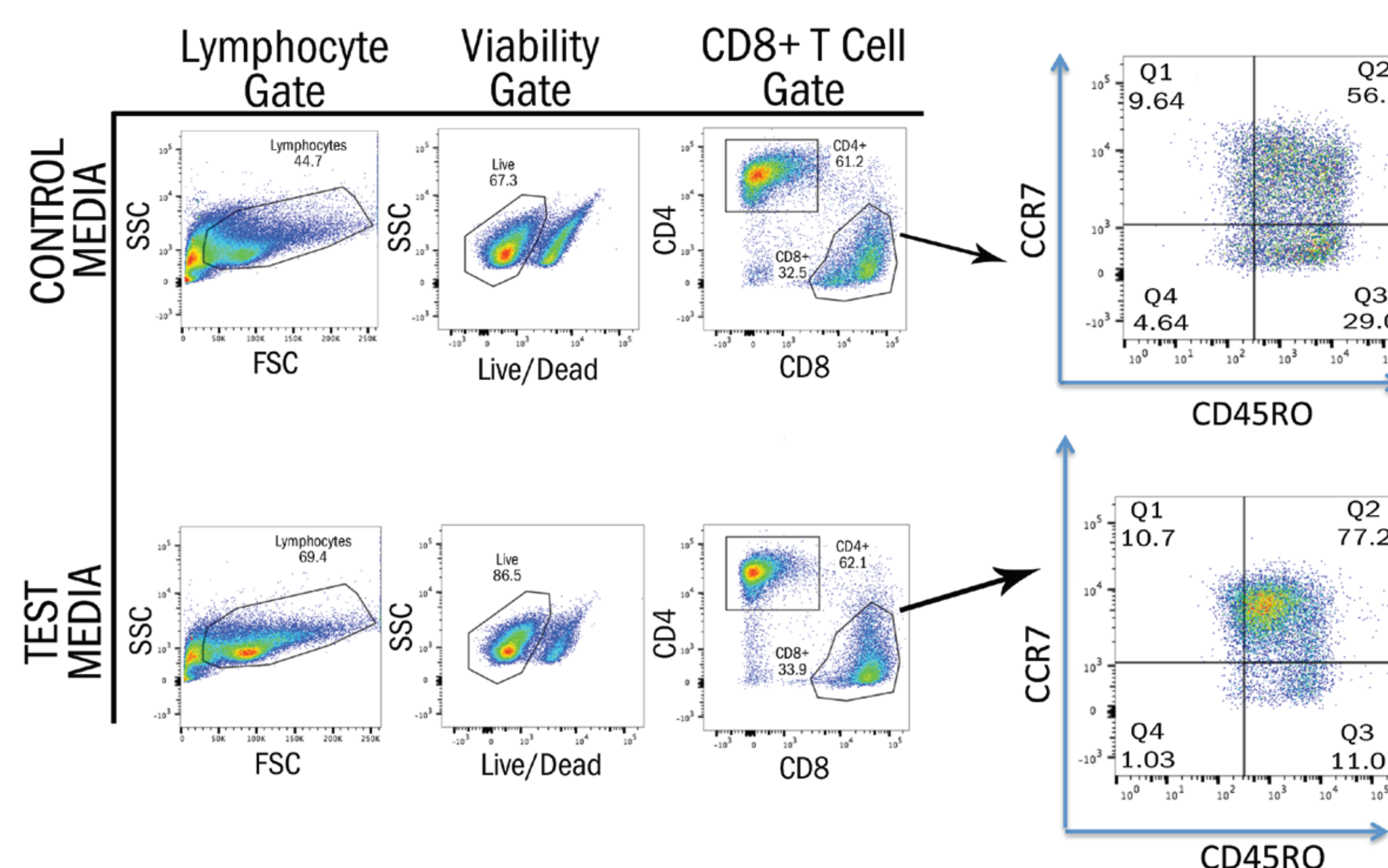


Figure 3. Flow cytometry data showing phenotype of bulk T cells grown for 8 days in control media (RPMI 1640 + 10% FBS) compared to test media (RPMI 1640 + 2% Physiologix™ XF hGFC) post-activation. Naive T cells were identified as CD45RA+/CD45RO-/CCR7+ while central memory T cells are CD45RA-/CD45RO+/CCR7+. The CD8+ T cell population grown in the control media exhibits 66.34% naive and central memory phenotype (Q1+Q2). In contrast, the CD8+ T cell population grown in the test media exhibits 87.90% naive and central memory phenotype (Q1+Q2). Preventing loss of these phenotypes is thought to correlate with higher persistence and durability leading to better clinical outcomes.

## References

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- [4] Cancer Immunol Immunother. 2012 Jul;61(7):953–62. doi: 10.1007/s00262-012-1254-0. Epub 2012 Apr 22.
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## Conclusions

Media formulations for use in CAR-T cell therapy manufacturing have not yet been optimized. Current strategies involve FBS or HS which suffer from lack of consistency or supply. The novel media supplement, Physiologix™ XF hGFC is a serum replacement that could allow for superior clinical outcomes while also reducing the overall manufacturing costs by maintaining more beneficial T cell phenotypes and enhancing transduction efficiency. This functionality may also lead to significantly lower cost of goods for cell therapy manufacturers.